



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0284.013

DVS ZERT GmbH hereby certifies that the welding company

**Dessauer
Schaltschrank- und Gehäusetechnik GmbH
Alte Landebahn 17
06846 Dessau-Roßlau
Germany**

fulfills the requirements
for the scope according to

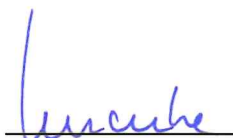
**EN 15085-2 classification level CL1
in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 2025-10-31 until 2028-10-30

Düsseldorf, 2025-10-28
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) JENDROSCH


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|--|---|
| 131 | 23 | t = 3 - 10 mm | - |
| 135 | 1.2 1.2/8 1.2/8 8 | t = 1.5 - 8 mm t = 1 - 3 mm t = 1 - 10 mm t = 1 - 10 mm | - BW FW - |
| 141 | 1.2 22 1.2/8 22 23 8 8 | t = 1.5 - 10 mm t = 1.5 - 10 mm t = 1.5 - 8 mm D ≥ 6 mm t = 3 - 10 mm t = 2 - 10 mm t = 1 - 4 mm t = 1.5 - 3 mm | FW BW FW FW - FW BW |
| 15 | 1.1 | t = 1.5 - 2.5 mm | corner seams |
| 21 | 1.1 1.2, 22 8 | t = 1.5 - 2 mm t = 2 mm t = 1.2 - 4 mm | - - - |
| 23 | 8 | - | M6 |
| 783 | 1.1 | D = 6 - 10 mm | - |
| 785 | 1.1 8.1 | t = 6 mm D = 3 - 8 mm t = 6 mm | M6 M6 |
| 786 | 22 | D = 3 mm | - |

Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Philip Kupka, IWE

born: 1992-06-19

1st deputy(ies) of the responsible welding coordinator(s):

Niels Hein, Level A (IWT)

born: 1980-02-16

Others deputies:

Ralf Höppner, IWS
Gordon Wolter, IWS

born: 1977-08-04

born: 1978-05-13

Remarks:

responsible for design:
- Mr. Philip Kupka

The welding coordinator Philip Kupka is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/284/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.